

**Garant**
**Die, G: G1.1/2**


### Order data

Order number	142050 G1.1/2
GTIN	4062406235987
Item class	11K

### Description

**Version:**

Closed, pre-slit form; **with tapered lead chamfer on both sides** for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1 $\frac{3}{4}$  turns lead chamfer.**

**Application:**

**For Whitworth parallel pipe threads** DIN ISO 228/1

Standard: EN 24231

Threads per inch: 11

Thread  $\varnothing$ : 47.8 mm

External  $\varnothing$ : 90 mm

Height: 22 mm

### Technical description

External $\varnothing$	90 mm
Threads per inch	11
Cutting direction	right-hand
Tolerance class	A

Thread size	G1.1/2
Thread Ø	47.8 mm
Height	22 mm
Thread type	G
Flank angle	55°
Tool material	HSS
Standard	EN 24231
Type of product	Die

### User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		